

The following table shows codes that are effective in the IBM Wheelprinter emulation mode.

Hex	Dec	ASCII	Function
00	00	NUL	Null; terminates ESC D sequence.
07	07	BEL	Ignored.
08	08	BS	Backspace
09	09	HT	Horizontal tab.
0A	10	LF	Line feed.
0B	11	VT	Vertical tab (line feed).
0C	12	FF	Form feed.
0D	13	CR	Carriage return.
0F	15	SI	:Select 15 CPI.
11	17	DC1	Select printer.
12	18	DC2	Select 10 CPI (default).
13	19	DC3	Deselect printer (same as ESC Q 04).
18	24	CAN	Cancel data.
1B 0F	27 15	ESC SI	Select 15 CPI (same as SI).
1B 2D n	27 45 n	ESC-- n	Begin/end underlining. n = 0: End underlining 1: Begin underlining Default = Off
1B 30	27 48	ESC 0	Set 1/8" line feed.
1B 31	27 49	ESC 1	Set 9/96" line feed.
1B 32	27 50	ESC 2	Execute ESC A setting.
1B 34	27 52	ESC 4	Set top of form at current line.
1B 35 n	27 53 n	ESC 5 n	Set CR-LF mode. n = 0: CR only 1: CR + LF

1B 36	27 54	ESC 6	Select character Set 2.
1B 37	27 55	ESC 7	Select character Set 1.
1B 3A	:27 58	ESC :	Select 12 CPI character spacing.
1B 3D ...	27 61 ...	ESC = ... ...	Download character set. (not supported: printer discards as 203 bytes as specified by first two parameters)
1B 3E n	27 62 n	ESC > n	Set HMI to n/120". 0<n<255 --
1B 41 n	27 65 n	ESC A n	Change line feed distance to n/48". 1<n<255 --
1B 43 n m	27 67 n	ESC C n m	Set page length. n = Lines per page 1<n<255, m=0 -- m = inches per page n=0, 1<m<15 --
1B 44 n 00	27 68 n 00	ESC D n ... NUL	Set horizontal tabs up to 28 tab stops at positions specified by n parameters. 1<n<255 --
1B 50 n	27 80 n	ESC P n	Select/cancel proportional spacing. n = 0: Cancel 1: Select
1B 51 n	27 81 n	ESC Q n	Deselect printer. n = 4
1B 52	27 82	ESC R	Reset all tabs (set default tabs).
1B 53 n	27 83 n	ESC S n	Select super/subscript printing. n = 0: Superscript 1: Subscript
1B 54	27 84	ESC T	Cancel super/subscript printing (default).
1B	27	ESC U n	Set print direction (ignored).

55	85		
n	n		
1B	27	ESC X	Set left and right margins.
5B	88	n m	n = left margin column 0<n<255
n	n		- -
m	m		m = right margin column 0<m<255
			- -
1B	27	ESC [ H	Specify character to be printed for
5B	91	01 00	undefined codes.
4B	72	n	
01	01		
00	00		
n	n		
1B	27	ESC [ K	Reset (reset parameters depend on
5B	91	01 00	value of n)
4B	75	n	0<n<3
01	01		- -
00	00		
n	n		
1B	27	ESC [ T	Set character set global.
5B	91	...	
54	84		
1B	27	ESC [ V	Set print mode (ignored).
5B	91	n	
56	86		
n	n		
1B	27	ESC [ s	Ignored.
5B	91		
73	115		
1B	27	ESC \	Ignore control codes (print all
5C	92	n m	characters).
n	n		no. of chars = (m x 256)+n
m	m		n is LSB, m is MSB
1B	27	ESC ]	Execute 1/6" reverse line feed
5D	93		
1B	27	ESC ^	Print next byte.
5E	94		
1B	27	ESC h	Half line feed.
68	104		
1B	27	ESC i	Reverse half line feed.
69	105		